



General SAN KIBISAN® PN-117 L100

Product Description: Injection molding

| Properties | ISO Test Method | Test Condition | Unit | PN-117 L100 |
|--|-----------------|--------------------------|-------------------|--------------------------|
| Melt Flow Index | 1133 | 220°C×10KG | ml/10 min | 32 |
| Mass Density | 1183 | 23 °C | g/cm ³ | 1.06 |
| Tensile Strength | 527 | 50 mm/min, yield | MPa | 68 |
| | | 50 mm/min, break | MPa | 68 |
| Tensile Elongation | 527 | 50 mm/min | % | 6 |
| Flexural Strength | 178 | 2 mm/min | MPa | 93 |
| Flexural Modulus | | 2 mm/min | GPa | 3 |
| Izod Impact Strength | 180/1A | 23°C, Notched | KJ/m ² | 2 |
| | | -30°C, Notched | KJ/m ² | - |
| Charpy Impact Strength | 179 | 23°C, Notched | KJ/m ² | 2 |
| | | Charpy -30°C, Notched | KJ/m ² | - |
| Vicat Softening Temp. | 306 | 50°C/hr;1KG | °C | 104 |
| | | 50°C/hr;5KG | °C | 102 |
| Heat Distortion Temp. | 75/A | 1.8MPa, unannealed | °C | 89 |
| | | 1.8MPa, annealed | °C | 100 |
| Coefficient of Linear Thermal Expansion | 11359 | - | - | 3.6~3.8*10 ⁻⁵ |
| Flammability | - | UL-94 | - | 1.5mm HB |
| Mold Shrinkage | 294-4 | - | % | 0.2~0.7 |
| Symbol | 1043 | - | - | >SAN< |